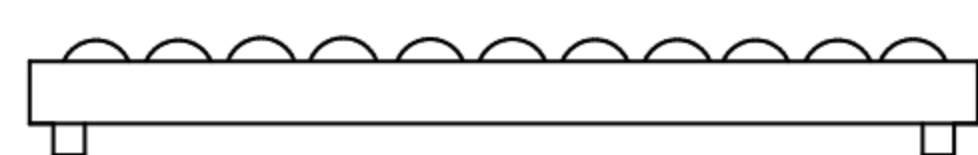


# Listwa T727 – montaż

Maksymalne obciążenie listwy w zależności od jej długości i ilości środkowych punktów podparcia

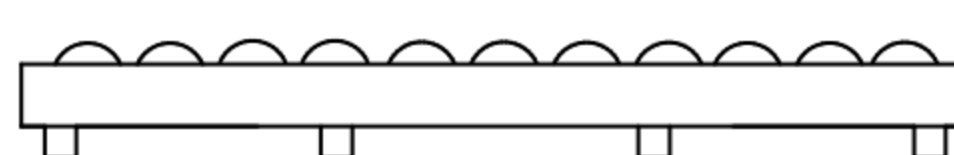
Długość listwy rolkowej	500 mm	1000 mm	1500 mm	2000 mm	2500 mm
0 punktów podparcia	180 kg	85 kg	44 kg	23 kg	--
1 punkt podparcia	--	330 kg	210 kg	145 kg	110 kg
2 punkty podparcia	--	--	480 kg	340 kg	265 kg
3 punkty podparcia	--	--	--	700 kg	540 kg



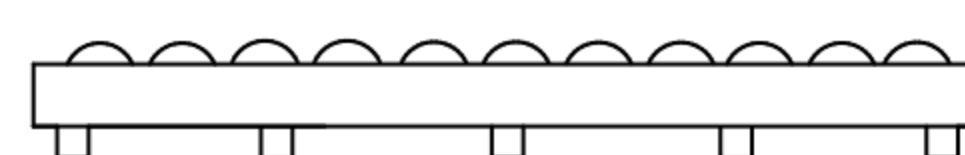
0 środkowych punktów podparcia



1 środkowy punkt podparcia



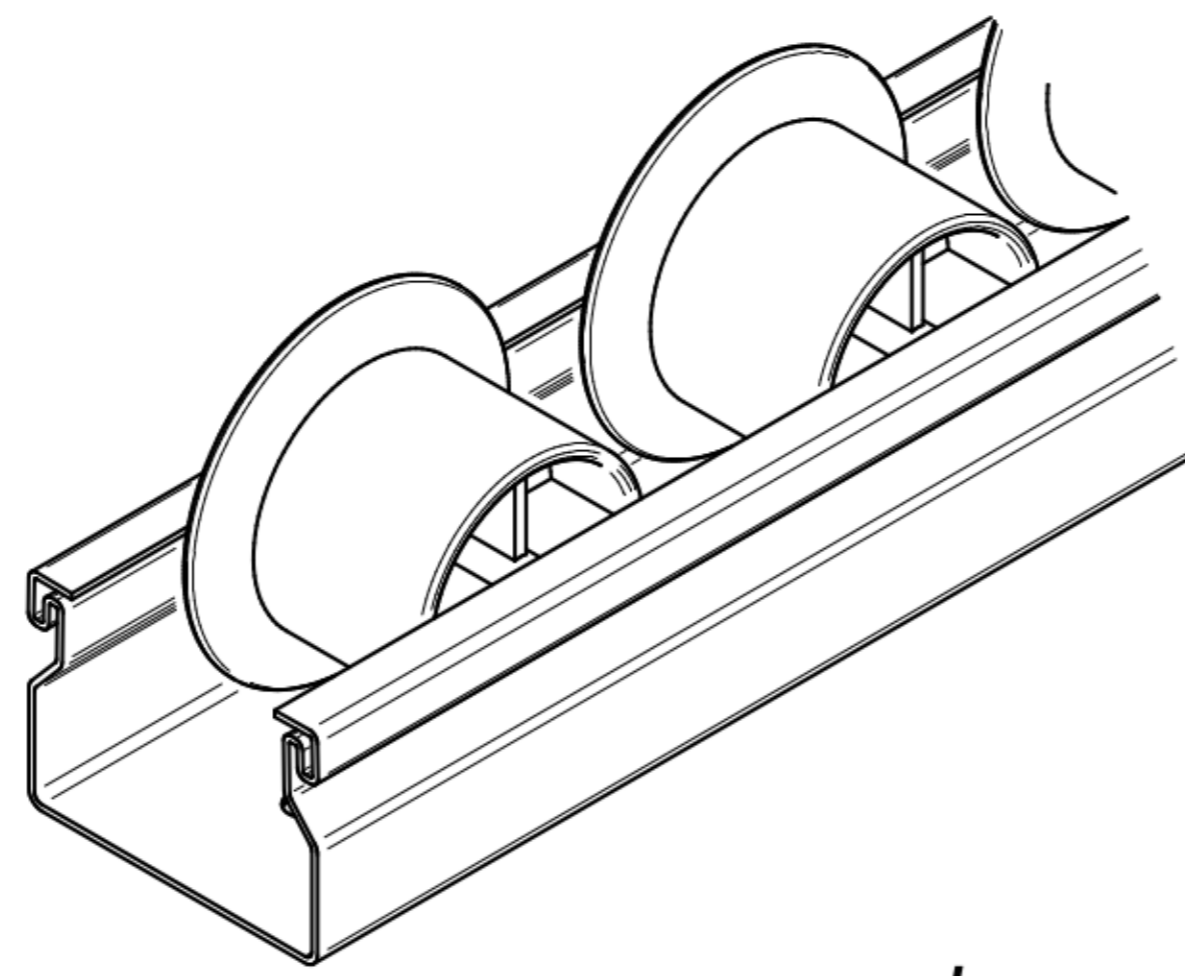
2 środkowe punkty podparcia



3 środkowe punkty podparcia

# Listwa T727 - montaż wariant 1

1.



Listwa T727

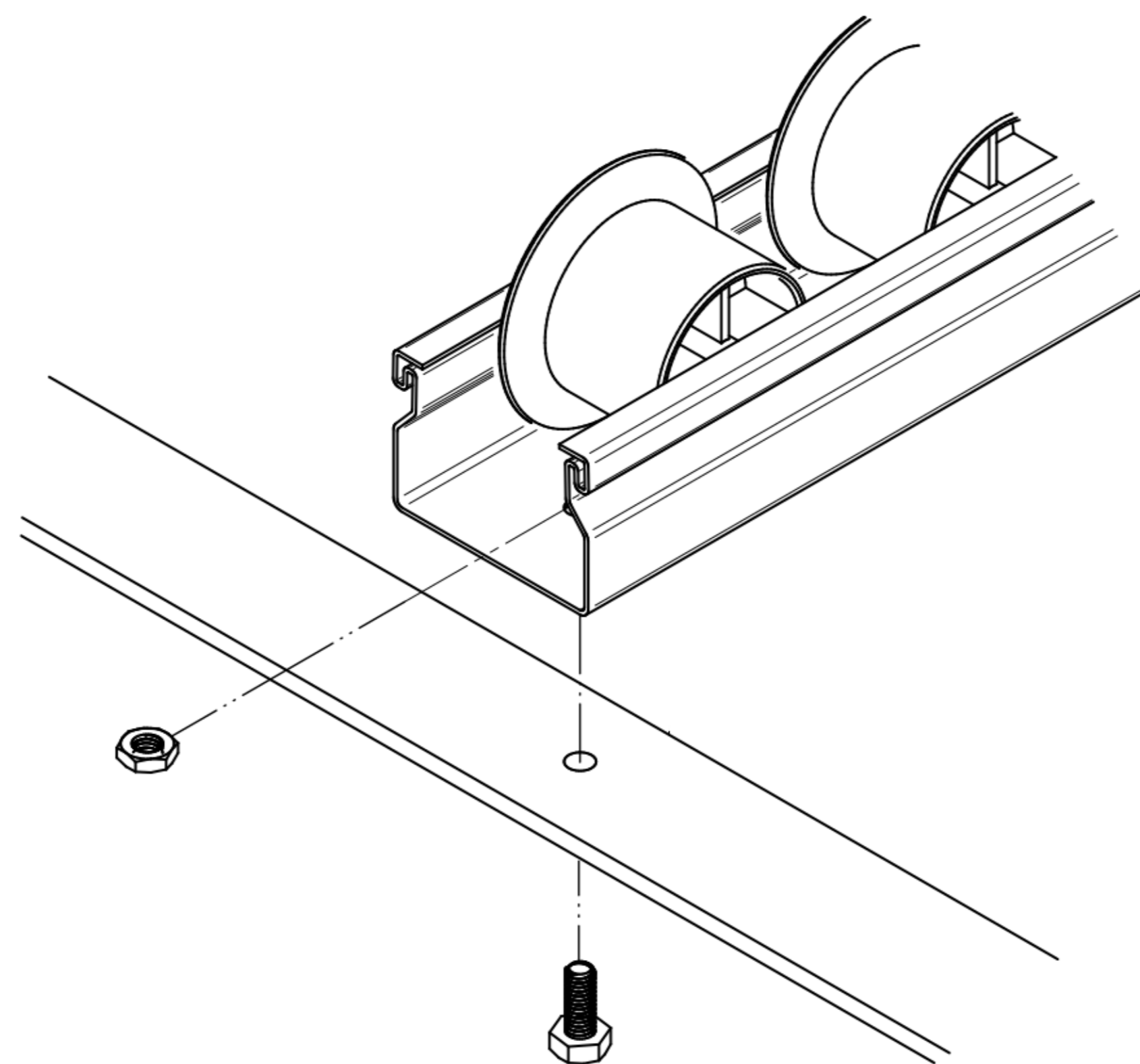


Śruba DIN 933 M4

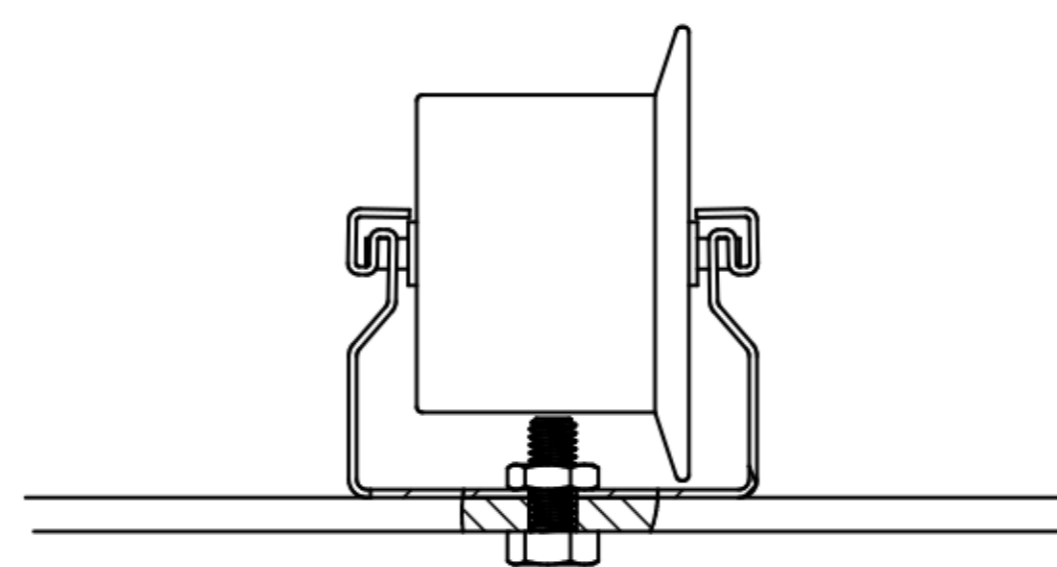
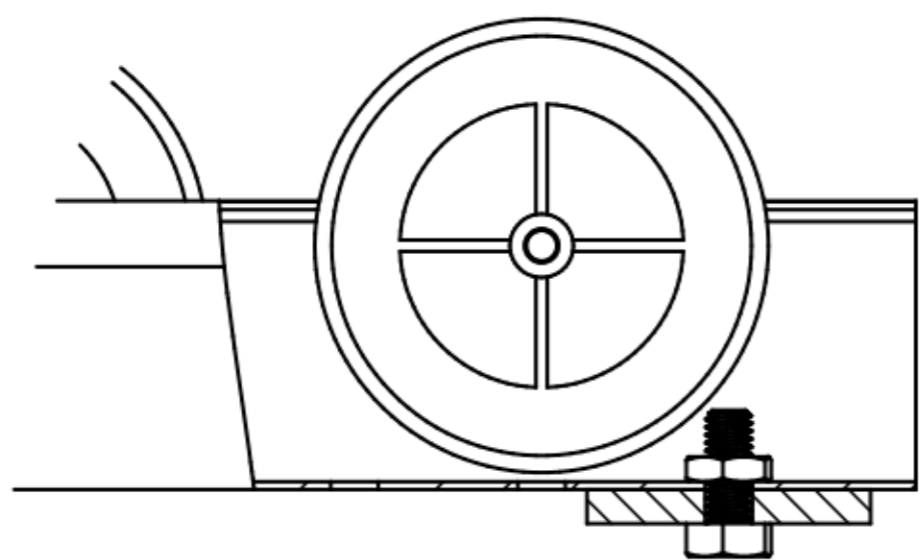


Nakrętka M4  
DIN 439 lub DIN 934

2.

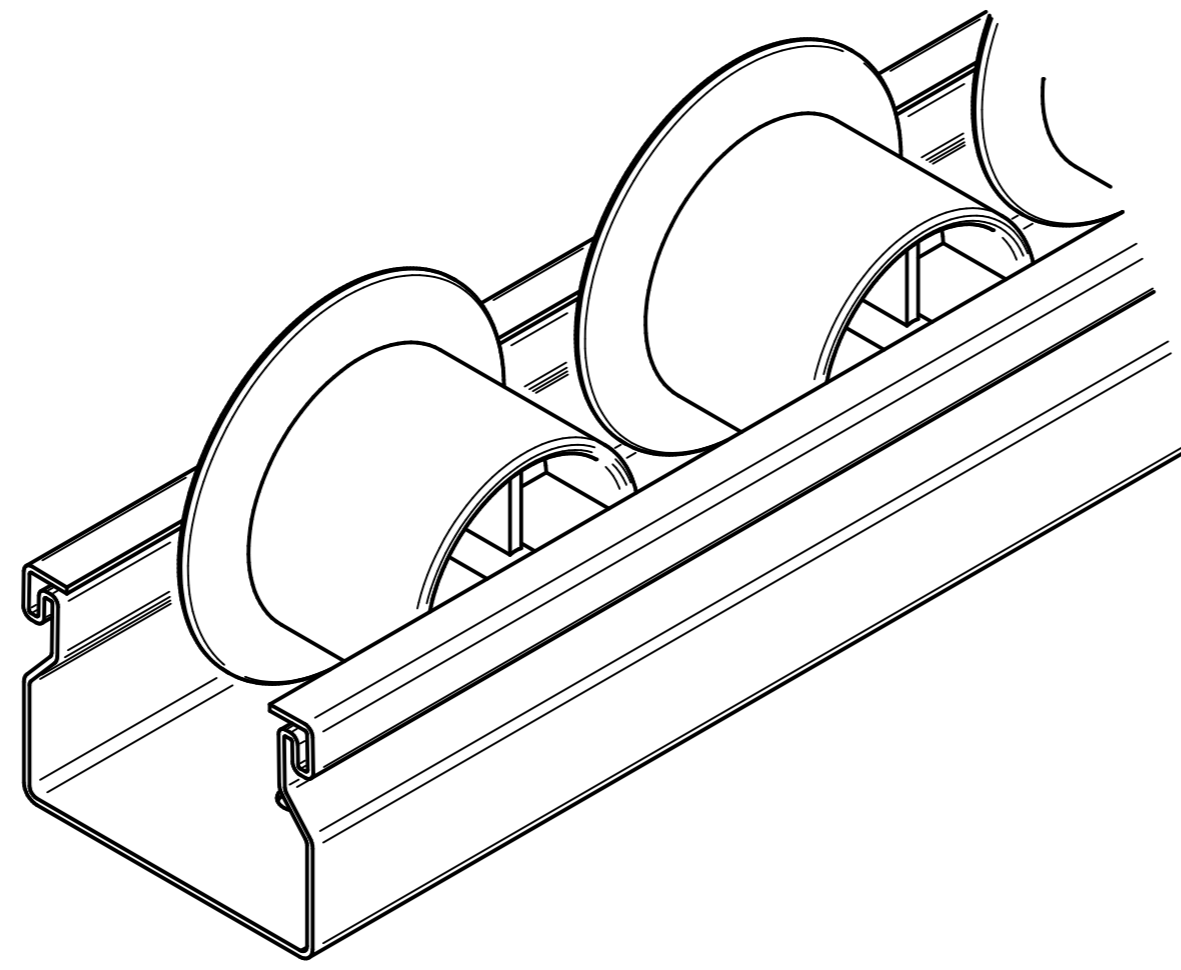


3.



# Listwa T727 - montaż wariant 2

1.

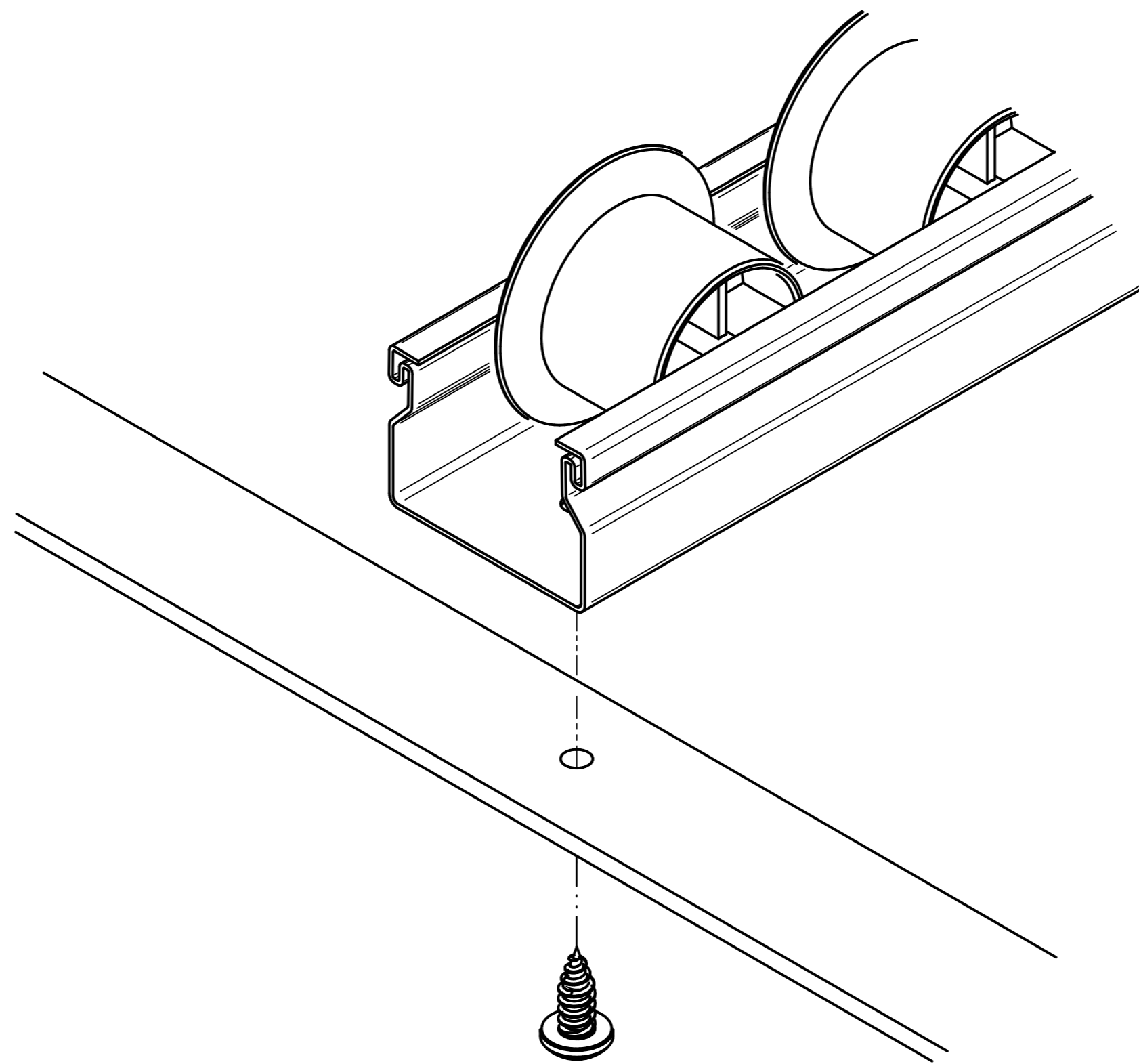


Listwa T727

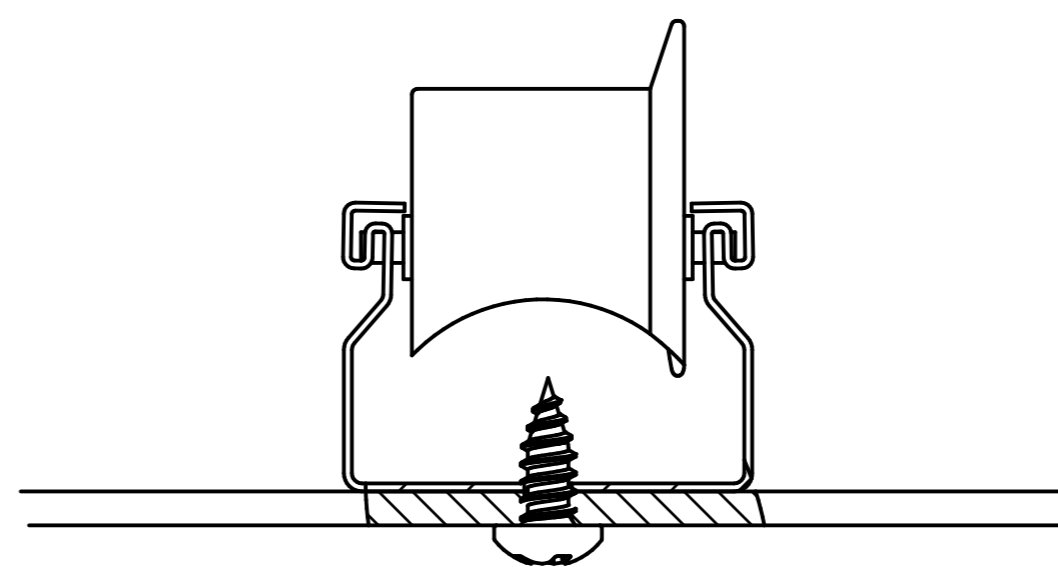
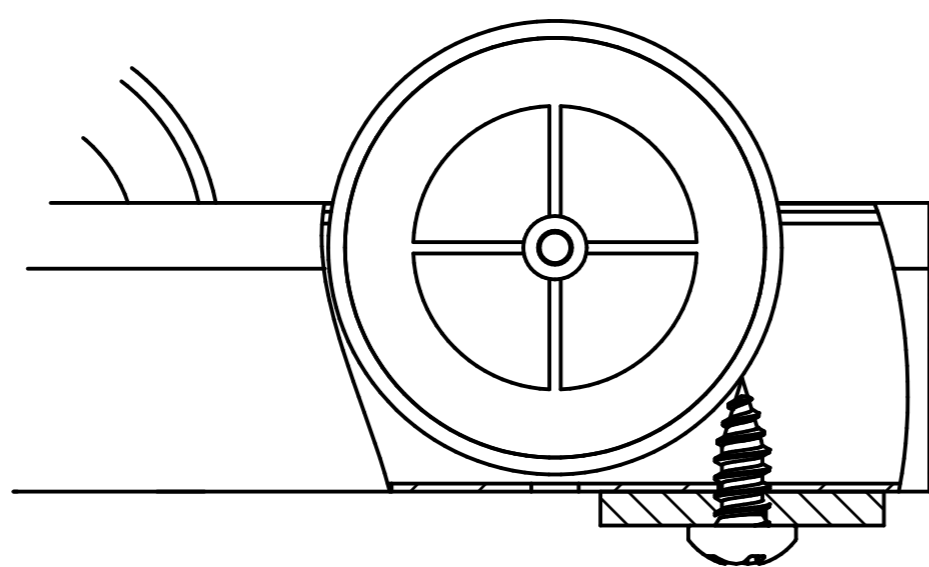


Blachowkręt ST4,8

2.

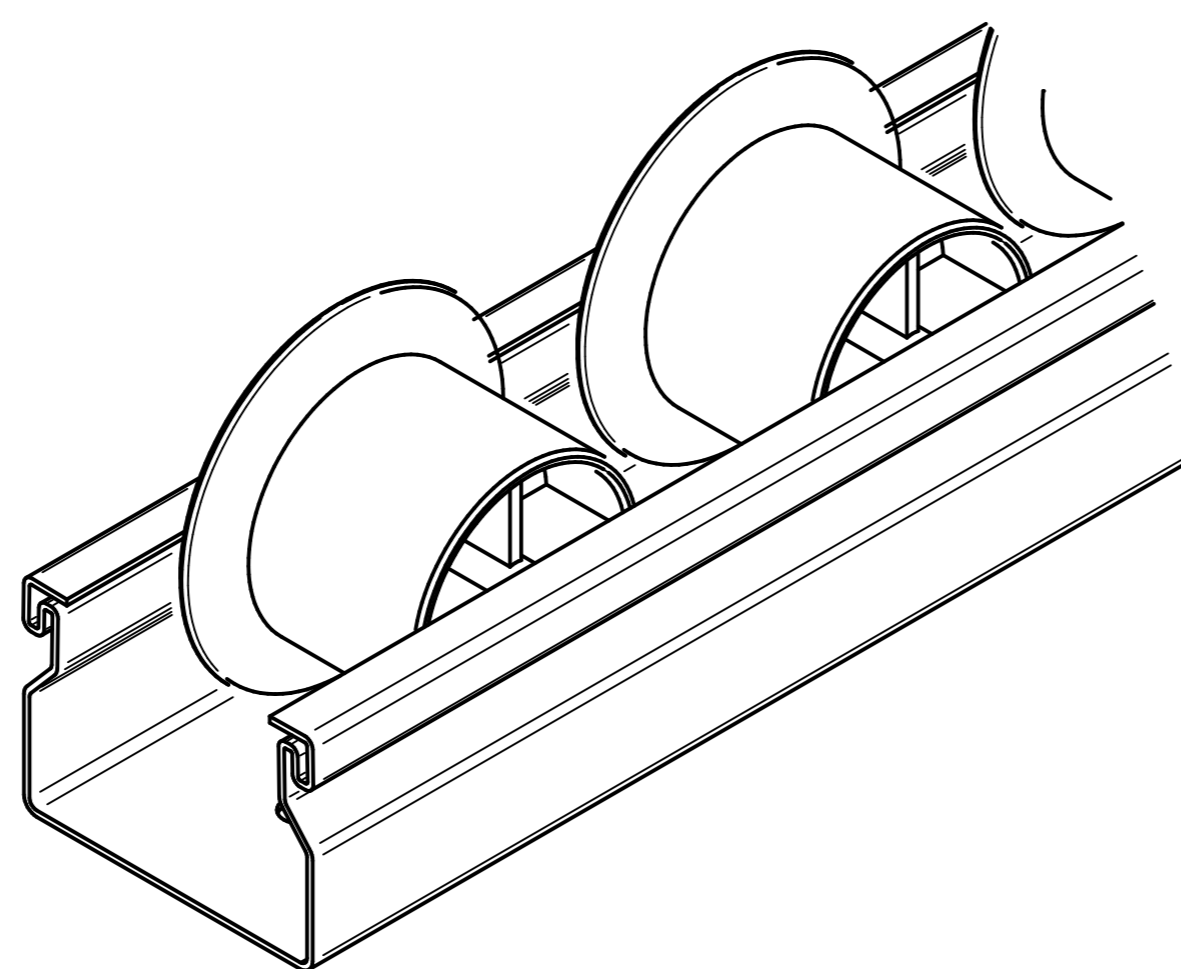


3.



# Listwa T727 - montaż wariant 3

1.

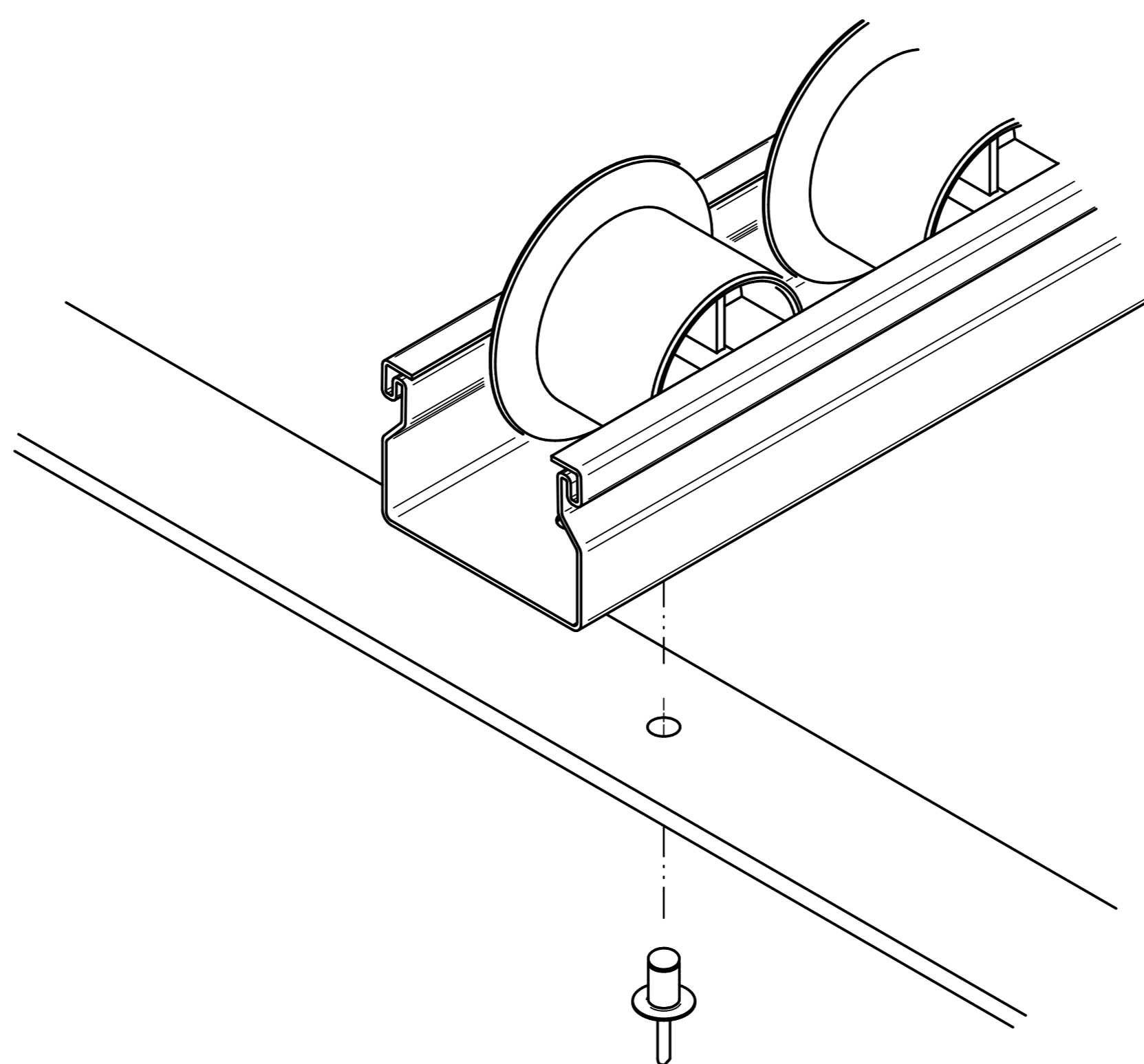


Listwa T727

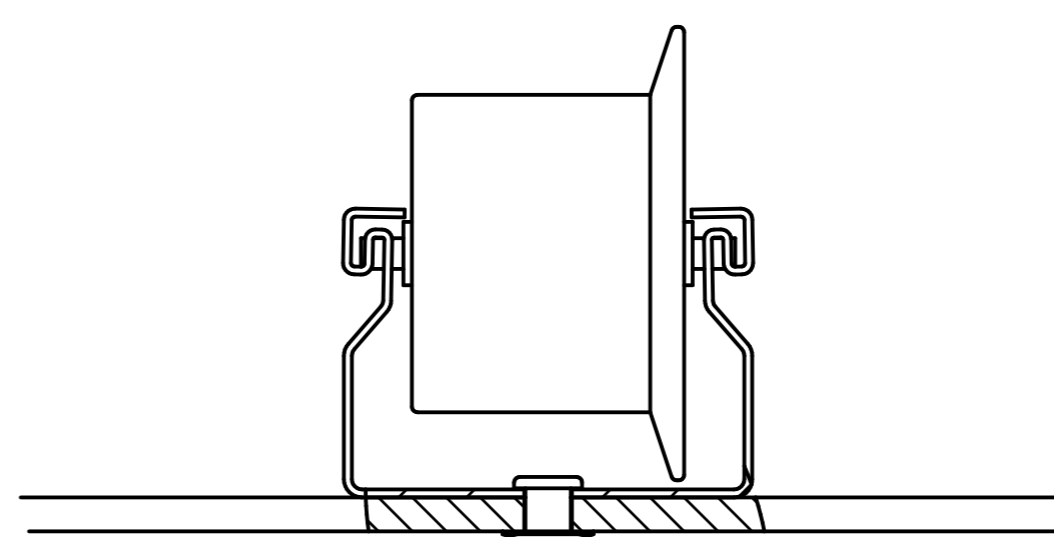
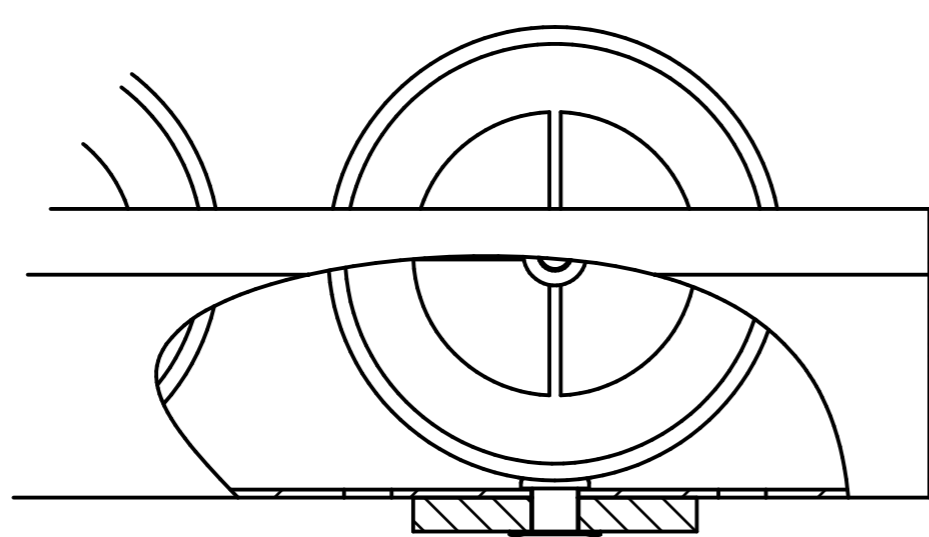


Nit zrywalny fi 4

2.

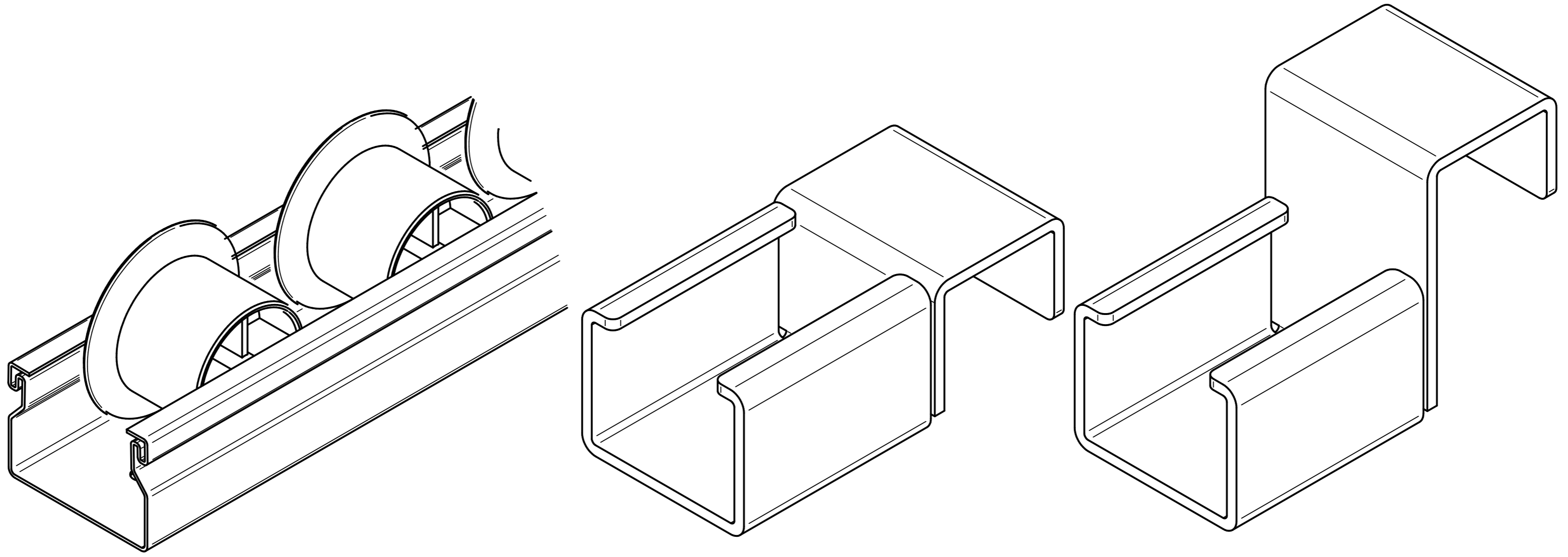


3.



# Listwa T727 – montaż wariant 4

1.

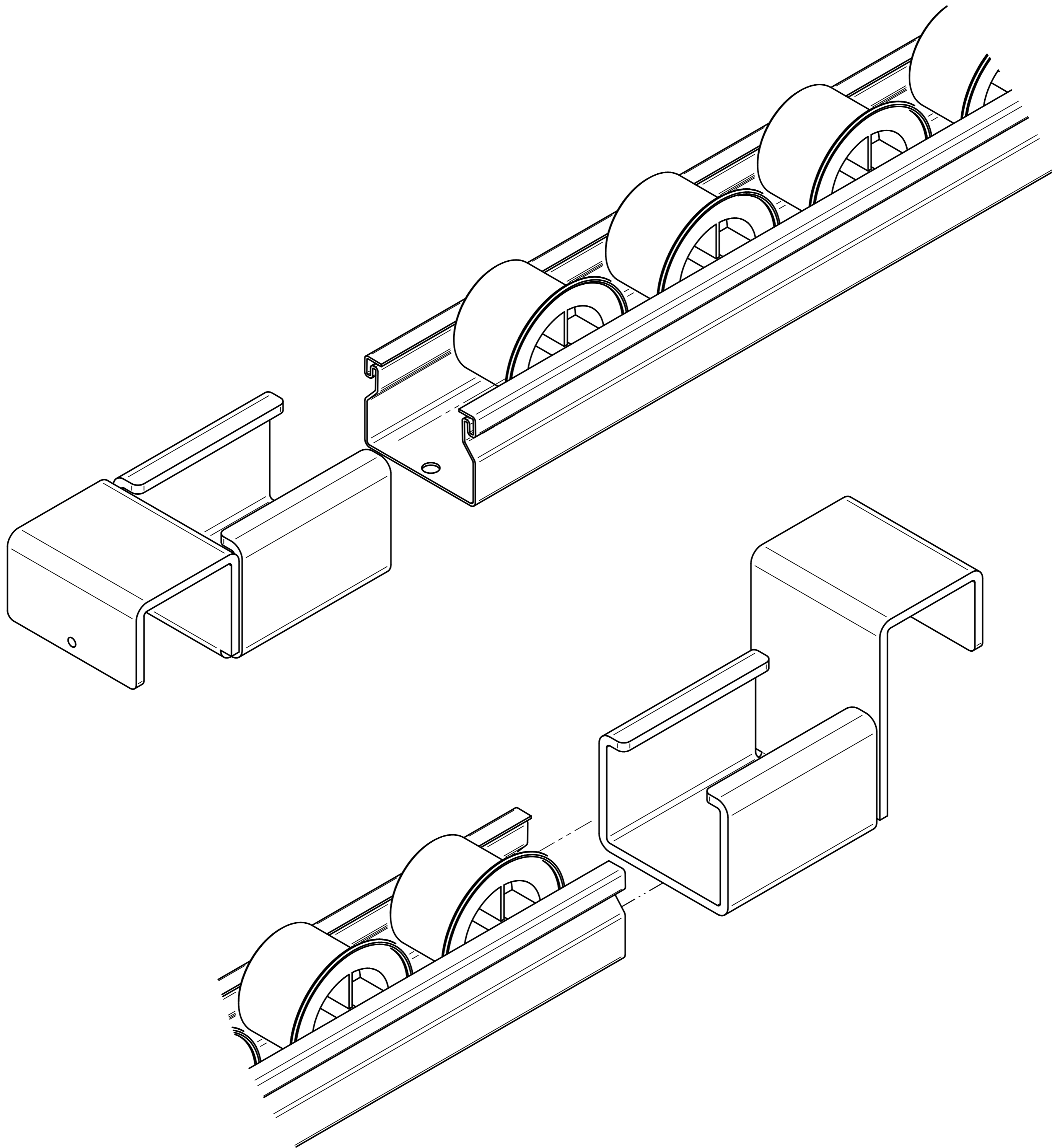


Listwa T727

Uchwyt R1 typ 726

Uchwyt STOP R3 typ 726

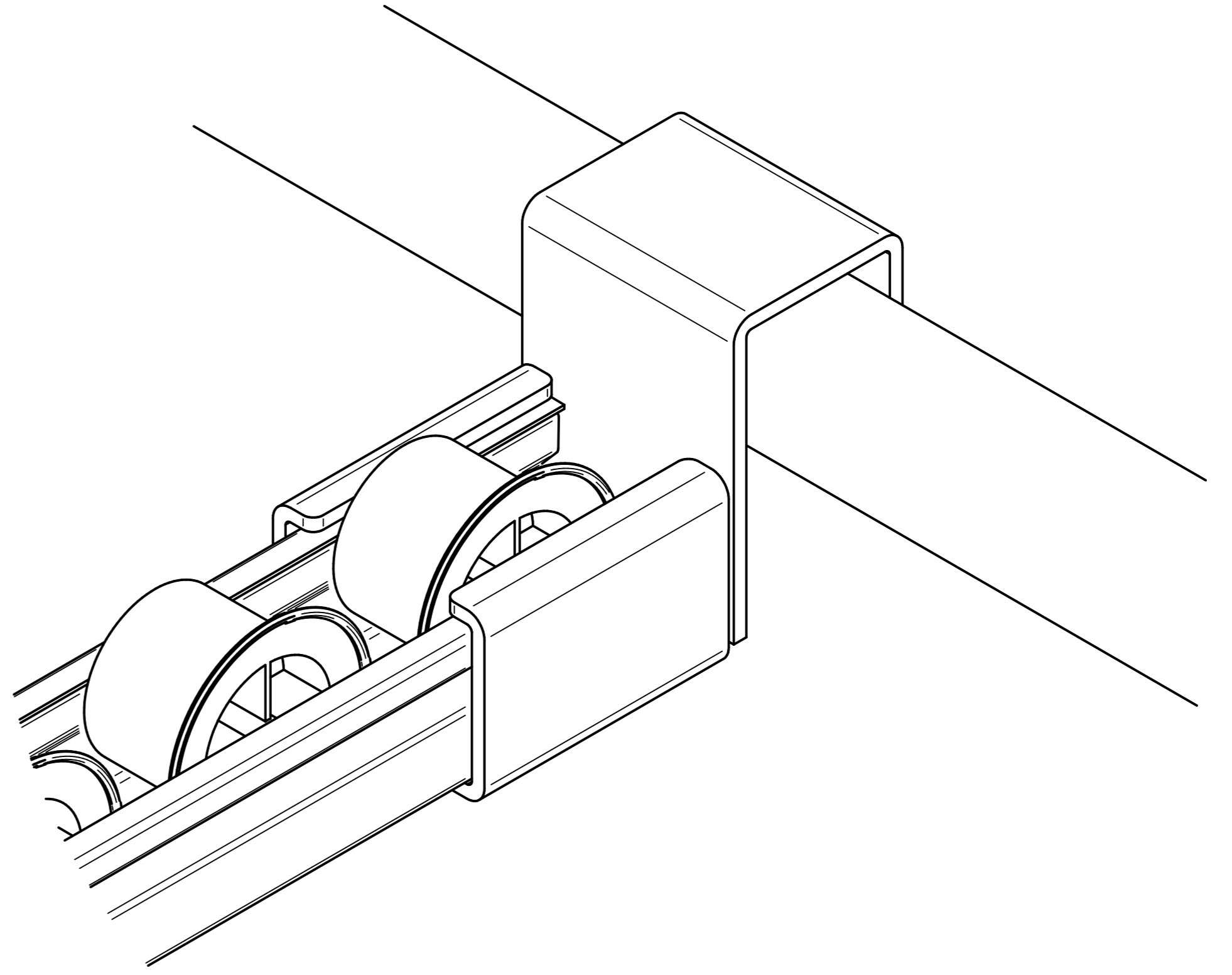
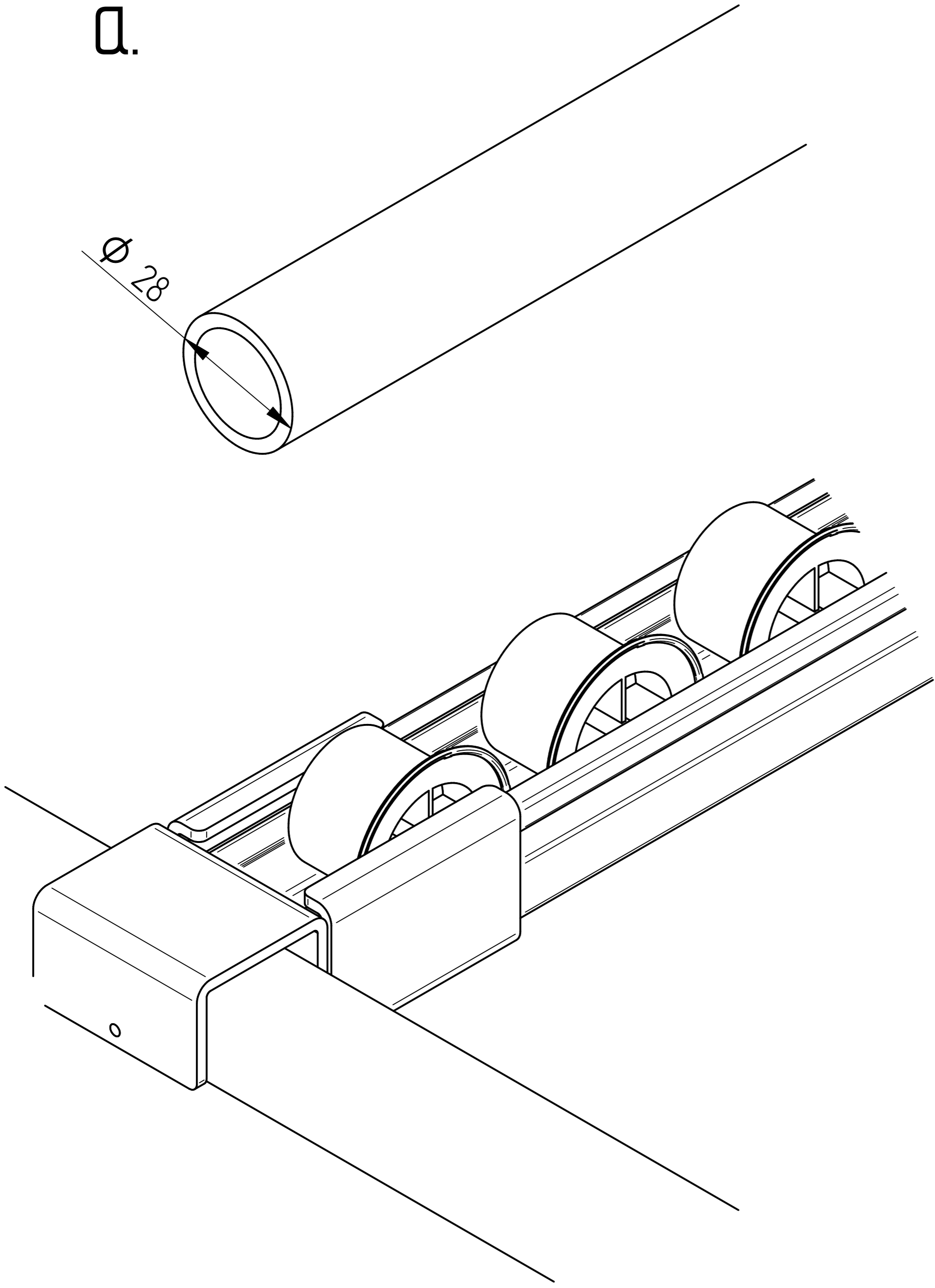
2.



3.

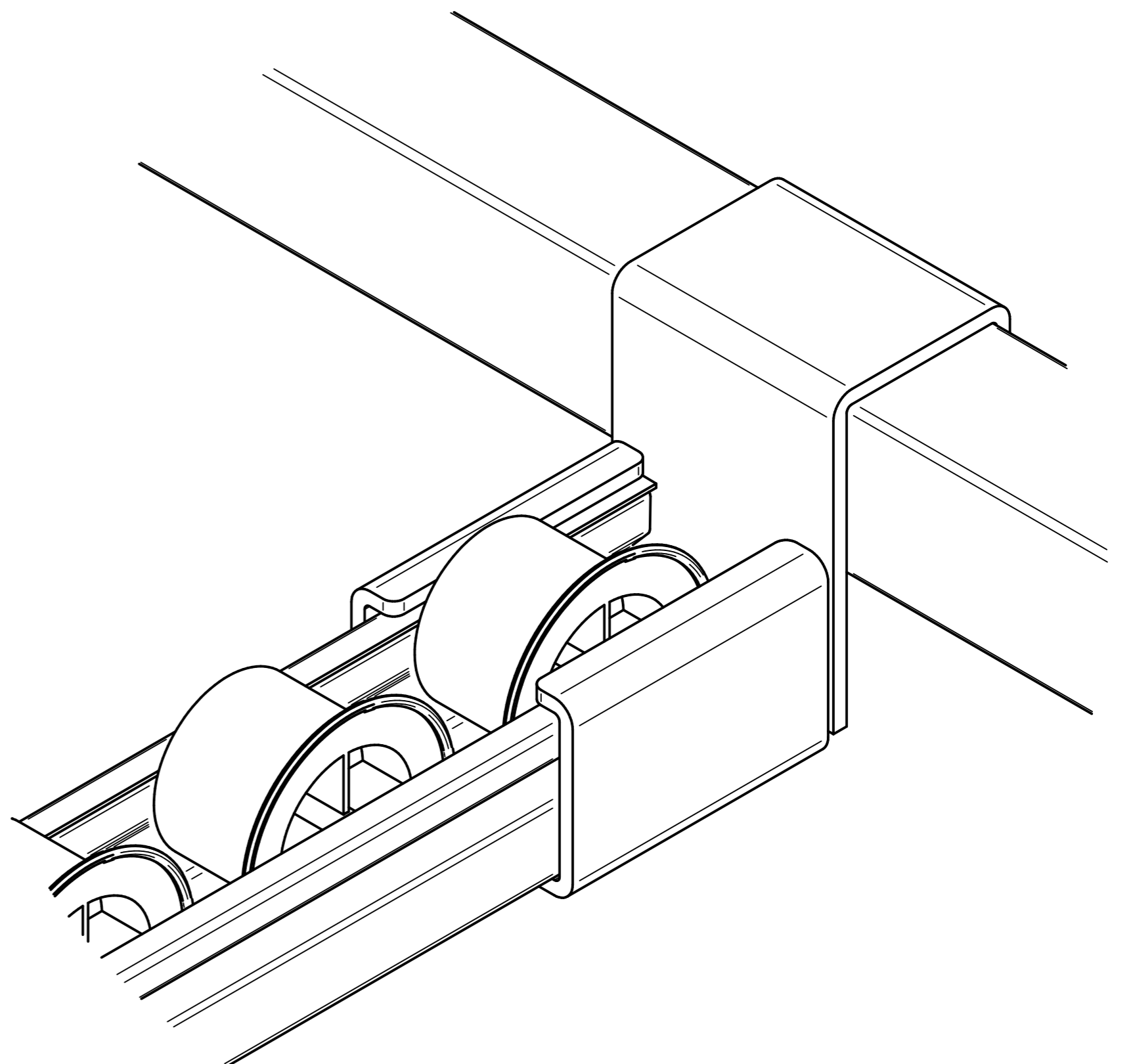
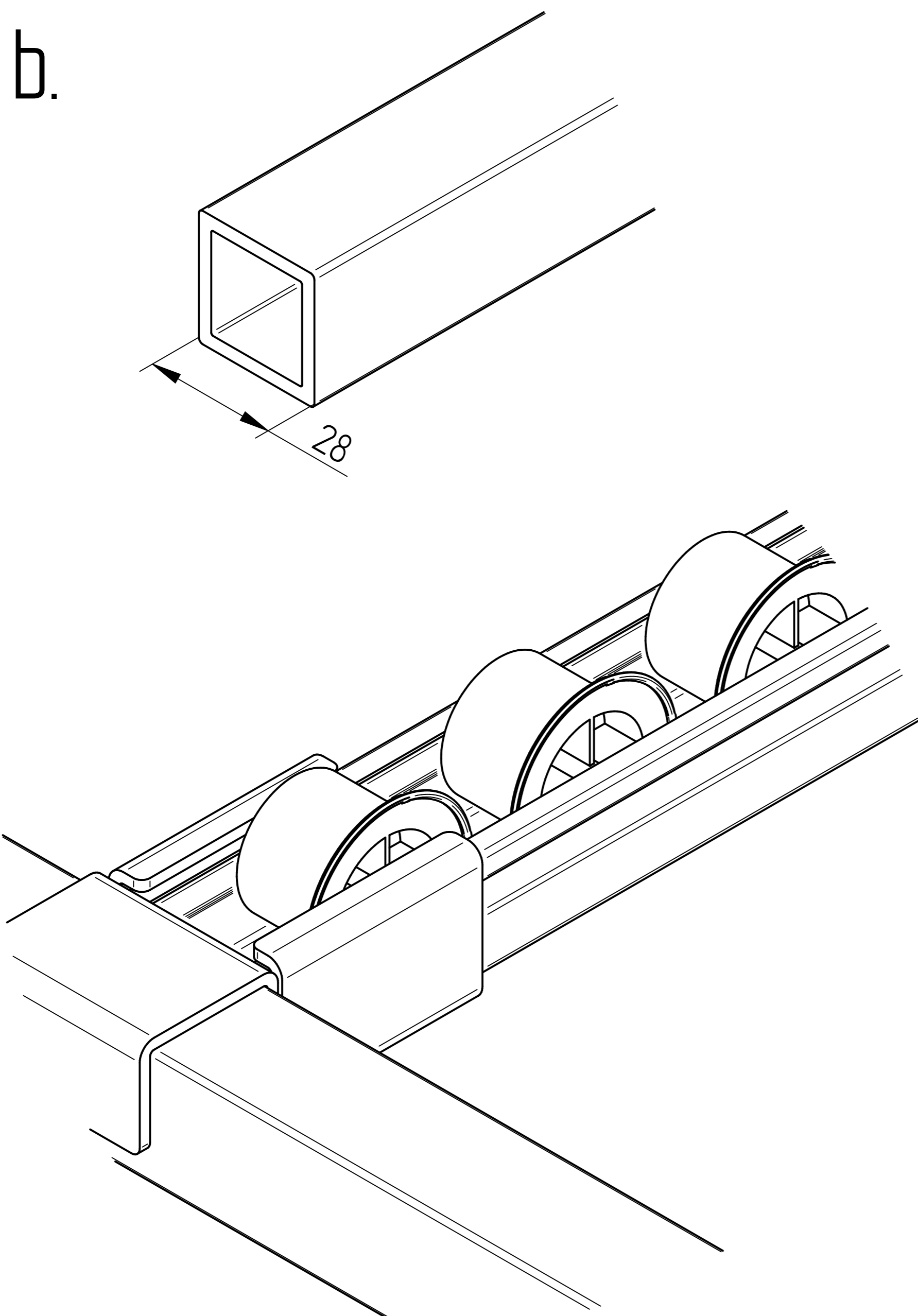
a.

$\phi 28$



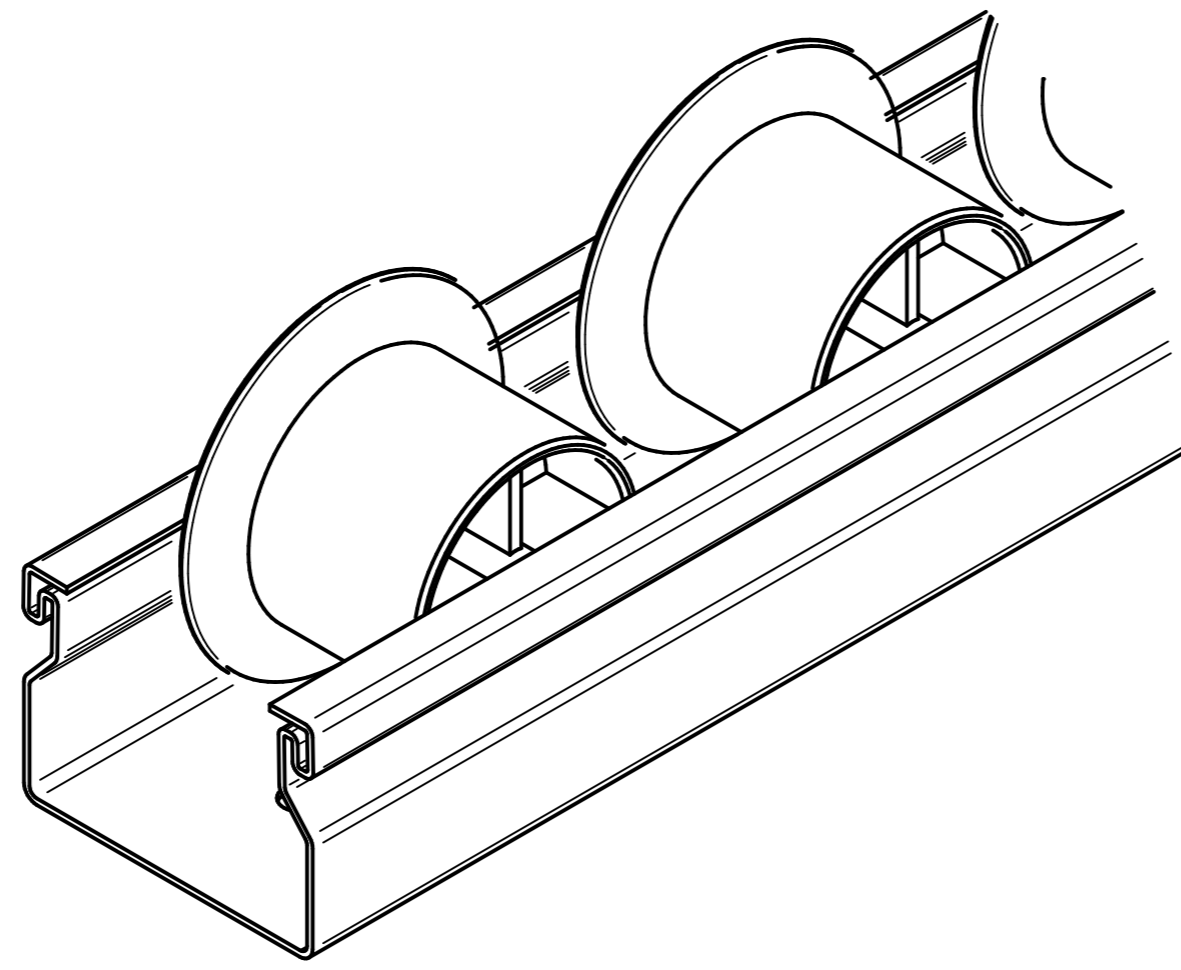
b.

28



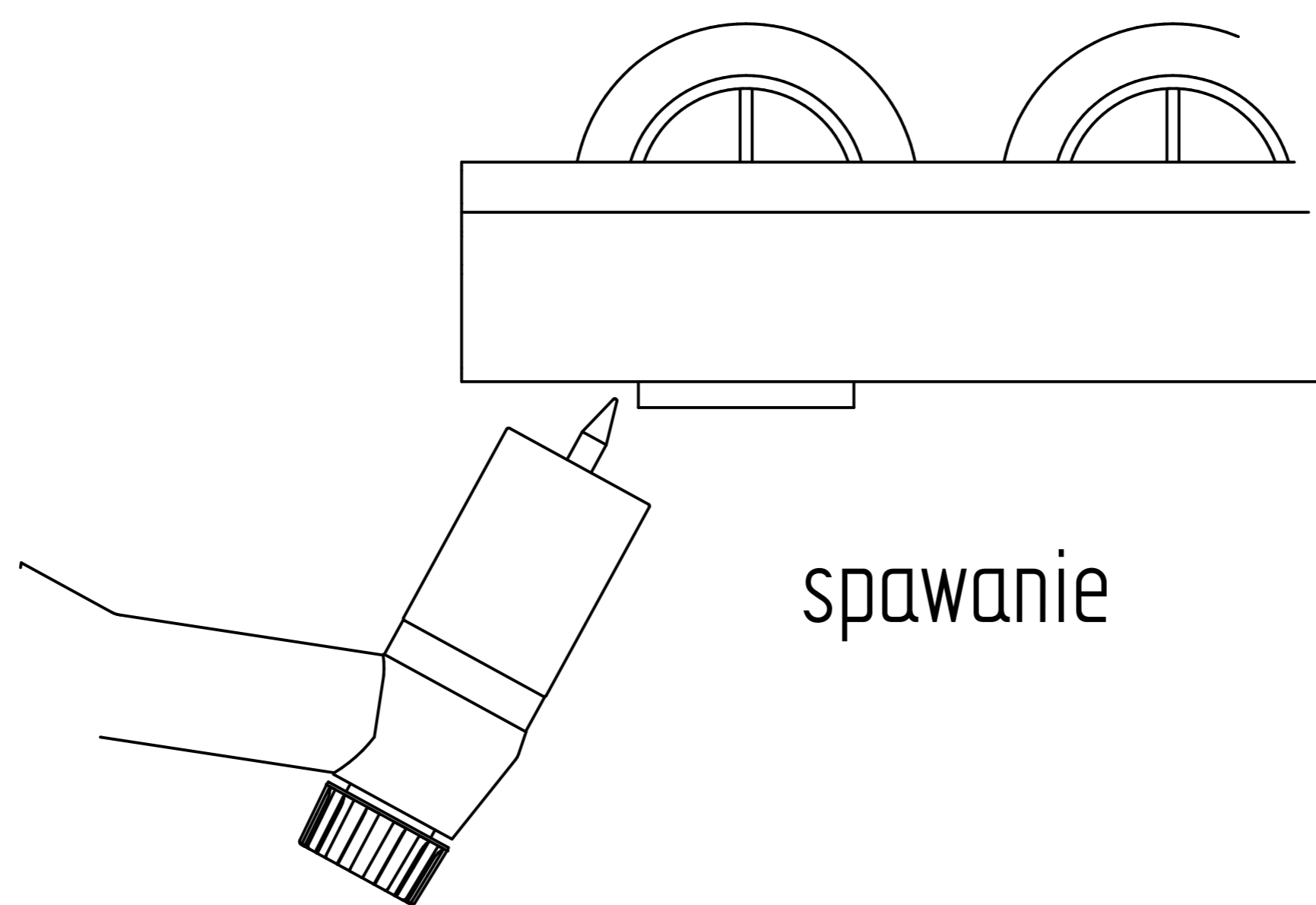
# Listwa T727- montaż wariant 5

1.



Listwa T727

2.



Rolki należy schłodzić bezpośrednio po spawaniu